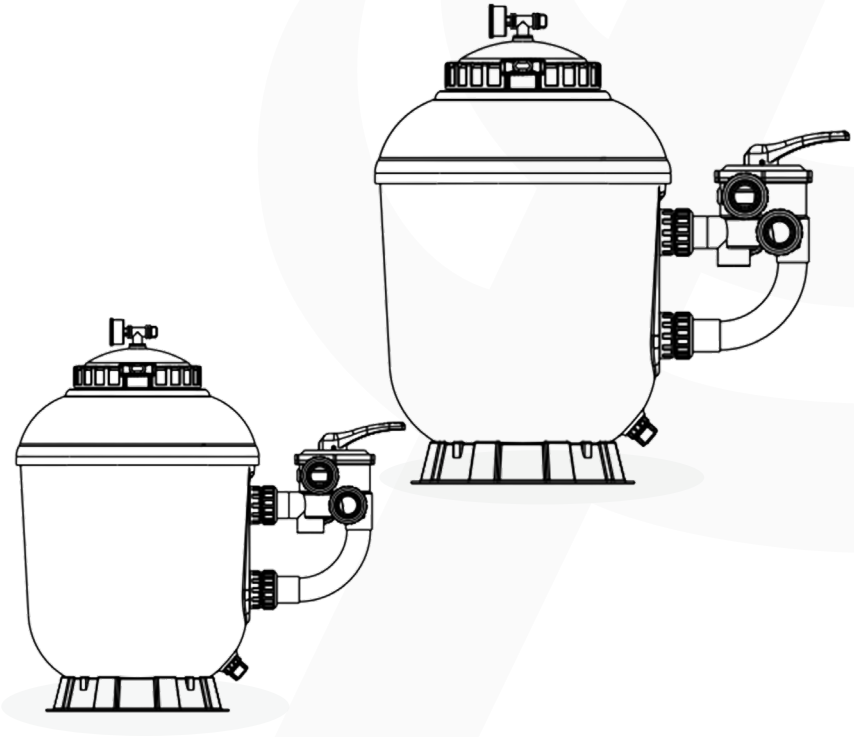
AQUA

## Operation Manual

# Ocean Gelcoat
# OC SERIES

Models: OC500 / OC650 /
OC750 / OC900



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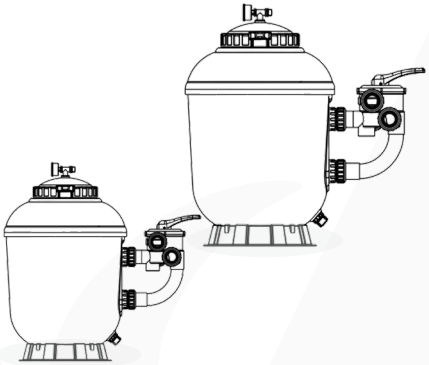
# INDEX

**Models: OC500 / OC650 /OC750 / OC900**

This manual contains important information for the safe installation, operation and maintenance of your filter.

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## 01 FUNCTION

The filter uses special filter sand to remove dirt particles from pool water. The filter sand is loaded into the filter tank and functions as the permanent dirt removing media.When the control valve is in the FILTER position, the pool water which contains suspended dirt particles, is pumped through your piping system and is automatically directed by the patented filter control valve to the top of the filter tank. As the pool water is pumped through the filter, dirt particles are trapped by the sand bed, and filtered out. The cleaned Pool water is returned from the bottom of the filter tank,through the control valve and back to the pool through the piping system. This entire sequence is continuous and automatic and provides for total recirculation of pool water through your filter and piping System.

After a period of time the accumulated dirt in the filter causes a resistance to flow, and the flow diminishes. This means it is time to clean your filter. With the control valve in the BACKWASH position, the water flow is automatically reversed through the filter so that it is directed to the bottom of the tank, up through the sand, flushingthe previously trapped dirt and debris out the waste line.
Once the filter is back-washed of dirt, set control valve to RINSE position and run pump for about 1/2 to 1minute, and then to filter, to resume normal filtering.

**NOTE:** Turn pump off before changing valve position.

## 02 INSTALLATION

Pipe sealant for plastic adapters are required to install and service the filter.

1) The filter should be placed on a level concrete slab, very firm ground, or equivalent. Position the filter so that the piping connections, control valve are convenient and accessible for operation and service.

2) Loading the sand media. Filter sand media is loaded through the top opening of the filter.

a) Place tow O'ring on the side of the filter tank and Connect control valve to the filter using pipes with unions and glues.(see the fig on page4).

b) Loosen the Ring lock Nut by 2 handles and remove the lid.

c) We recommend filling tank approximately 1/3 way with water to provide a cushion effect when the filter sand is poured in. This helps protect the under-drain laterals from excessive shock.

d) Carefully pour in correct amount and grade of filter sand. Sand surface should be leveled and should come to about the middle of the filter tank.

3) Install the valve. Tighten the Ring Lock Nut by 2 handles and make sure the nut is “sand free” on its thread.

a) Carefully screw the T-shape Exhaust Switch onto the filter lid and make sure there do not over-tighten.

b) Ensure T-Shape Exhaust switch is tight fit to filter lid and turn it easily.

4) Connect pump to control valve opening marked PUMP.

5) Make return to pool pipe connection to control valve opening marked RETURN and complete other necessary plumbing connections, suction lines to pump, waste, etc.

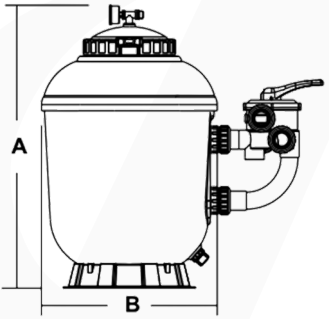
6) Make electrical connections to pump per pump instructions.

7) To prevent water leakage, be sure all pipe connections are tight.

## 03 MAIN DIMENSION

### DIMENSION TABLE

| Model | Height mm A | Diameter mm B | Valve inch | Sand kg |
|---|---|---|---|---|
| OC500 | 835 | 516 | 1.5" | 100 |
| OC650 | 926 | 666 | 1.5" | 150 |
| OC750 | 1023 | 770 | 2. 0" | 250 |
| OC900 | 1163 | 920 | 2. 0" | 375 |




## 04 INSTALL/START-UP OF FILTER

1) Be sure correct amount of filter media sand is in tank and that all connections have been made and are secure.

2) Depress control valve handle and rotate to BACKWASH position. (To prevent damage to control valve seal, always depress handle before turning.)

3) Prime and start pump according to pump instructions (be sure all suction and return lines are open), allowing the filter tank to fill with water. Once water is flowing out of the waste line, run the pump for at least 1 minute. The initial back-washing of the filter is recommended to remove any impurities or fine sand particles in the sand media.

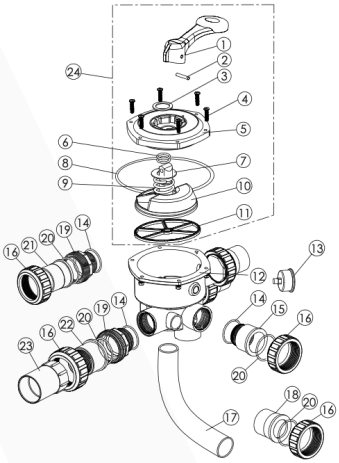
4) Turn pump off and set valve to RINSE position. Start pump and operate until water in sight glass is clear, about 1/2 to 1minute.Turn pump off and set valve to FILTER position and restart pump.The filter is now operating in the normal filter mode, filtering dirt particles from the pool water.

5) Adjust pool suction and return valves to achieve desired flow. Check system and filter for water leaks and tighten connections, bolts, nuts, as required.

6) Note the initial pressure gauge reading when the filter is clean. (It will vary from pool to pool depending upon the pump and general piping system.) As the filter removes dirt and impurities from the pool water, the accumulation in the filter will cause the pressure to rise and flow to diminish. When the pressure gauge reading is 1.5 bar, higher than the initial "clean" pressure you noted, it is time to backwash the filter (see BACKWASH under filter and control valve functions)

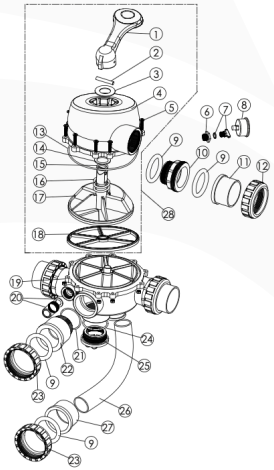
**NOTE:**
During initial clean-up of the pool water it may be necessary to backwash frequently due to the unusually heavy initial dirt load in the water.

## 05 PARTS OF 1.5” VALVE



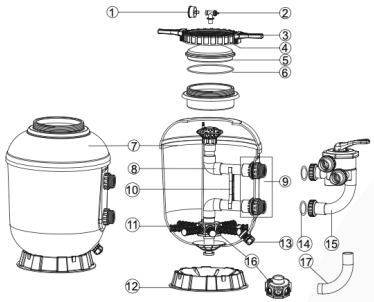
| Item | Part No. | Description | Qty |
|---|---|---|---|
| 1 | 01013003 | Handle (Big) | |
| 2 | 03018008 | Pin for Handle | 1 |
| 3 | 01181001 | Washer for Handle | 1 |
| 4 | 89280107 | M6 x 30 Screw with Nut for Standard Lid | 6 |
| 5 | 01013154 | 1.5" Top/Side Mount Valve Standard Lid (Black) | 1 |
| 6 | 02011022 | O-Ring for Valve Rotor | 2 |
| 7 | 01181002 | Washer for Spring | 1 |
| 8 | 02011002 | O-Ring for 1.5" Valve Lid | 1 |
| 9 | 03014001 | Spring | 1 |
| 10 | 01021001 | 1.5" Valve Rotor | 1 |
| 11 | 02311002 | Spider Gasket | 1 |
| 12 | 430129058 | Bottom Body (Black) | 1 |
| 13 | 06011029 | Oil Pressure Gauge with O-ring | |
| 14 | 02020013 | O-Ring | 4 |
| 15 | 01013018 | 1.5" Union Tale (Black) | 1 |
| 16 | 01013017 | 1.5" Union Nut (Black) | 5 |
| 17 | 01013149 | 1.5" Curved Tube (Black) 180mm | |
| 18 | 01171002 | 1.5" Union Adaptor (Metric) | 1 |
| 19 | 01013015 | 1.5" Connector (Black) | 3 |
| 20 | 02011003 | O-Ring for 1.5" adaptor | 5 |
| 21 | 01171153 | 1.5"Union (A/E) | 3 |
| 22 | 01041002 | 1.5" Union with Sight Glass (Short) | 1 |
| 23 | 01172026 | 1.5" Union with Sight Glass Holder | 1 |
| 24 | 919305061 | MPV01/MPV03 Upper part | 1 |

## 06 PARTS OF 2.0” VALVE



| Item | Part No. | Description | Qty |
|---|---|---|---|
| 1 | 01013003 | Handle (Big) | 1 |
| 2 | 03018008 | Pin for Handle | 1 |
| 3 | 01181001 | Washer for Handle | 1 |
| 4 | 01013156 | Squareness Lid (Black) | 1 |
| 5 | E190143 | M6 x 30 Screw with Nut | 10 |
| 6 | 89280120 | Drain Plug Fitting with O-ring | 1 |
| 7 | 89021307 | Drain Plug with O-Ring | 1 |
| 8 | 06011029 | Oil Pressure Gauge with O-ring (40psi) | 1 |
| 9 | 02020016 | O-Ring for Connector | 8 |
| 10 | 01013031 | 2.0" Connector (Black) | 3 |
| 11 | 01171154 | 2.0" Union (A/E) | 3 |
| 12 | 01013032 | 2.0" Union Nut (Black) | 3 |
| 13 | 02011009 | O-Ring for 2.0" valve Lid | 1 |
| 14 | 01181002 | Washer for Spring | 1 |
| 15 | 02011022 | O-Ring for Valve Rotor | 2 |
| 16 | 03014014 | Spring for Valve | 1 |
| 17 | 01021002 | 2.0" Valve Rotor | 1 |
| 18 | 02311003 | Spider Gasket | 1 |
| 19 | 01013026 | Bottom Body (Black) | 1 |
| 20 | 89280104 | Sight Glass with O-Ring | 1 |
| 21 | 02020018 | O-Ring for Union Tale | 1 |
| 22 | 01013099 | 2.0" Union Tale (Black) | 1 |
| 23 | 01013034 | 2.0" Union Nut (Black) | 2 |
| 24 | 02020017 | O-Ring for Plug | 1 |
| 25 | 01013101 | 2.0" Side Mount Valve Plug (Black) | 2 |
| 26 | 01013150 | 2.0" Curved Tube 220mm (Black) | 1 |
| 27 | 01171035 | 2.0" Union Adaptor (Metric) | 1 |
| 28 | 919301017 | MPV04 Upper part | 1 |

## 07 REPLACEMENT PARTS OF FILTER

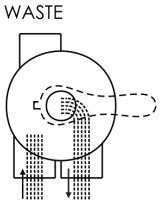



| Item | Part No. | Description | Qty |
|---|---|---|---|
| 1 | 06011029 | Oil Pressure Gauge with O-ring (40psi) | 1 |
| 2 | 89014027 | T-Shape Exhuaust Switch | 1 |
| 3 | 01021004 | Spanner for RingLock | 2 |
| 4 | 01271011 | Filter Lid Ringlock Nut (Old Small Thread) | 1 |
| 5 | 01201020 | Cover | 1 |
| 6 | 02021065 | O-Ring for Cover | 1 |
| 7 | 89014002 | SMG500 Fiter Tank with Fasteners | 1 |
| 7 | 89014003 | SMG650 Fiter Tank with Fasteners | 1 |
| 7 | 89014011 | SMG750 Fiter Tank with Fasteners | 1 |
| 7 | 89014012 | SMG900 Fiter Tank with Fasteners | 1 |
| 8 | 89014004 | The Inner Tank System For SMG500 | 1 |
| 8 | 89014005 | The Inner Tank System For SMG650 | 1 |
| 8 | 89014013 | The Inner Tank System For SMG700 | 1 |
| 8 | 89014014 | The Inner Tank System For SMG900 | 1 |
| 9 | 89014010 | 1.5" Connector Sets (SMG500,SMG650) | 2 |
| 9 | 89014019 | 2" Connector Sets (SMG750, SMG900) | 2 |
| 10 | 4110000965 | 1.5"Tank System Support | 1 |
| 10 | 4110000990 | 2.0" Tank System Support | 1 |
| 11 | 01172007 | Laterals(115mm) for SMG500 | 8 |
| 11 | 01172008 | Laterals (126mm) for SMG650 | 8 |
| 11 | 01172010 | Laterals (185mm) for SMG750 | 8 |
| 11 | 01172011 | Laterals (233mm) for SMG900 | 8 |
| 12 | 4104024838 | Filter Base(D500*89) for SMG650, SMG750 | 1 |
| 12 | 4104024837 | Filter Base(D390*73) for SMG500 | 1 |
| 12 | 4104020763 | Filter Base(D500*89) for SMG900 | 1 |
| 13 | 89010107 | Water Drain Set | 1 |
| 14 | 02021069 | O-Ring for 1.5" Connector | 2 |
| 14 | 02020016 | O-Ring for 2.0" Connector | 2 |
| 15 | 88280810 | 1.5" Side Mount Valve for SMG500/ SMG650 | 1 |
| 15 | 88280813 | 2" Side Mount Valve for SMG750/ SMG900 | 1 |
| 16 | 01172041 | 1.5"Lateral Assembly for SMG500/ SMG650 | 1 |
| 16 | 01172042 | 2.0"Lateral Assembly for SMG750/ SMG900 | 1 |
| 17 | 01013149 | 1.5" round Tube for SMG500/ SMG650 | 1 |
| 17 | 01013150 | 2.0" round Tube for SMG750/ SMG900 | 1 |

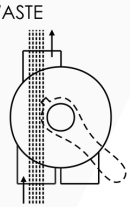
## 08 FUNCTIONS OF VALVE POSITIONS

| **Valve Postion** | **Function** |
|---|---|
| FILTER | Normal Filtration |
| BACKWASH | Cleaning Filter by reversing the flow |
| RINSE | Used after backwash to flush dirt from valve |
| WASTE | By-passes filter, used for vacuuming to waste or lowering water level |
| RECIRCULATE | By-passes filter for circulating water to pool |
| CLOSED | Shuts off all flow to filter or pool |

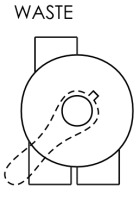
FILTER



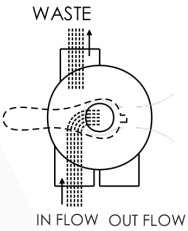

WASTE



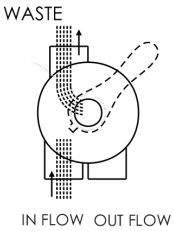

CLOSED



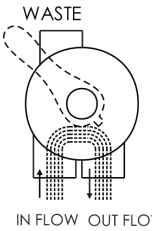
BACKWASH




RINSE




RECIRCULATE




**GENERAL**

1) Pipe tap boss provided for optional influent pressure gauge.

2) SERVICING VALVE( Stop pump,close gate valve in suction&discharge before proceeding):

a) Set handle in filter position. b) Remove cover screws. c) Lift cover and key assembly out.

**TO ASSEMBLE:**

1) Place valve key so that wedge opening is at TOP port (handle in Filter psn.).

Flat edge of cover screw lug should align with flat edge of body screw lug.

2) Position cover O'Ring.

3) Secure assembly to body with cover screws. Tighten cover screws evenly and alternately.
Do not over-tighten.

## 06 WARNING

⚠ This filter operates under high pressure. When any part of the circulating system (e.g., clamp, pump, filter, valves, etc.) is serviced, air can enter the system and become pressurized. Pressurized air can cause the lid or valve to be blown off, which can result in severe injury, death, or property damage.

⚠ Turn the pump off before changing the valve position.

⚠ To prevent damage to the pump and ensure proper operation of the system, clean the pump strainer and skimmer baskets regularly.

⚠ Under low-temperature shutdown conditions, it is strongly recommended to turn the valve to the winterize position and drain all the water from the filter through the bottom drain.

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