



INDUSTRIAL GROUP



Sauna & Steam Rooms



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Sauna & Steam Rooms

1- SAUNA ROOMS

Sauna rooms come in different shapes and sizes, from 2 persons up to 11 persons capacity, with over 30 different designs to choose from.

Most common saunas are indoor sauna rooms. Indoor sauna rooms are more private. It is more convenient to position the sauna near the bathroom or Jacuzzi because as a rule, sauna requires a shower or a bath before using it.

There are four different standard designs available:

- **BOX TYPE SAUNA ROOM:** It is ideal for easy installation on any given space along with its traditional box type appearance and cozy interior.
- **CORNER SAUNA ROOMS:** Designed to ingeniously fit in on corners of the premises without sacrificing convenience. It reduces the needed doorway space.
- **OUTDOOR SAUNA ROOMS:** An exquisite scenery to a very satisfying sauna bath. Best placed near swimming pools or bathing facilities. It stands strong to resist nature's harsh elements with its high enduring asphalt roof and beautiful lacquered spruce walls.
- **CUSTOMIZED SAUNA ROOMS:** With our expertise in building saunas, we can provide a Customized Sauna Design that meets your expectations. Shape and size of area is limitless as long as a proper ventilation and drainage system of the allotted area complies with the standards of sauna. Sauna rooms will be built according to your specifications.



Box Type Sauna



Corner Sauna



Outdoor Sauna



Customized Sauna

SAUNA ROOM LAYOUTS

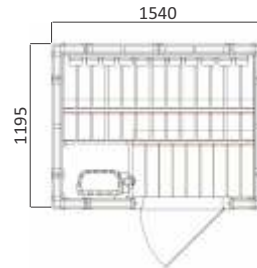
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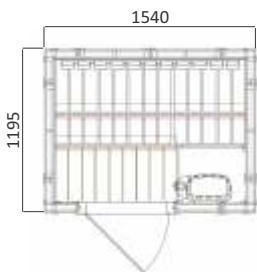
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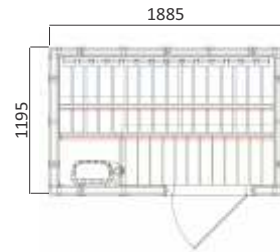
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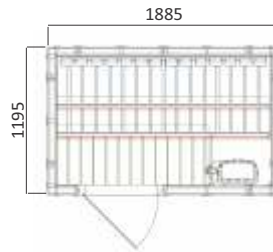
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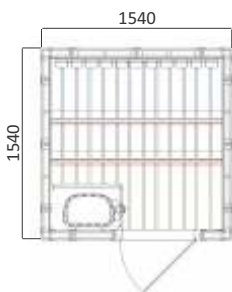
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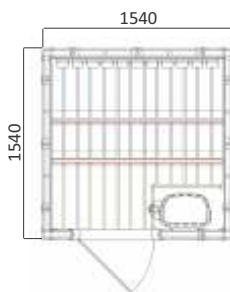
CODE: S-219LS



CODE: S-515RS



CODE: S-515LS



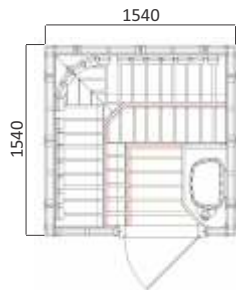
CODE	NO. OF PERSONS	OUTER DIMENSION mm	RECOMMENDED HEATER kw	PACKING	WEIGHT kg	VOLUME m ³
S-212RS	2	1195x1195x2020	3.0	1		
S-212LS	2	1195x1195x2020	3.0	1		
S-215RS	3	1195x1540x2020	3.6	1		
S-215LS	3	1195x1540x2020	3.6	1		
S-219RS	4	1195x1885x2020	3.6	1		
S-219LS	4	1195x1885x2020	3.6	1		
S-515RS	3	1540x1540x2020	4.5	1		
S-515LS	3	1540x1540x2020	4.5	1		

* Sauna heater not included.

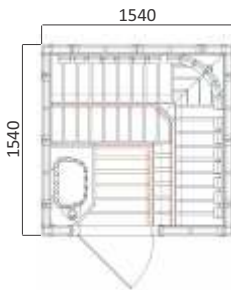
* Sauna accessories not included.

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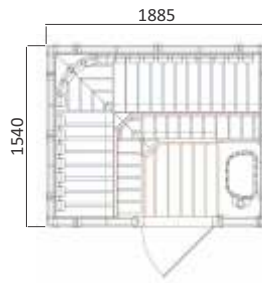
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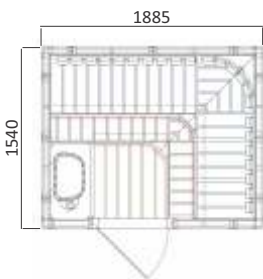
CODE: S-515LL



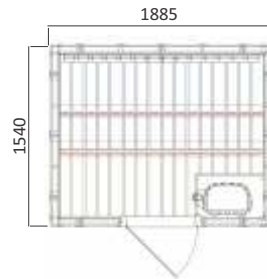
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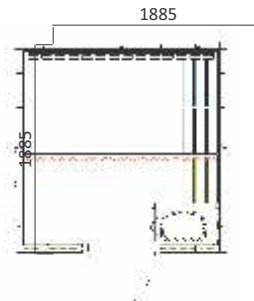
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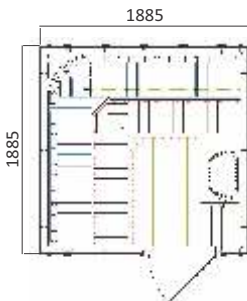
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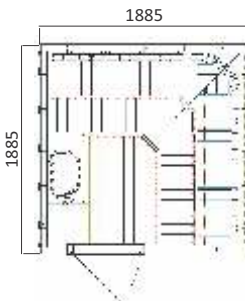
CODE: S-919MS



CODE: S-919RL



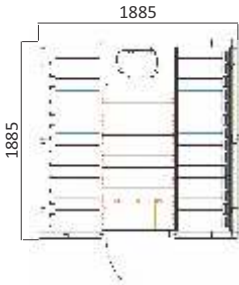
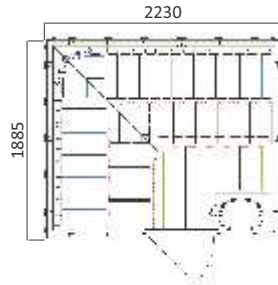
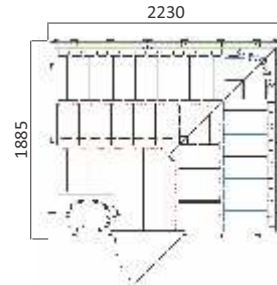
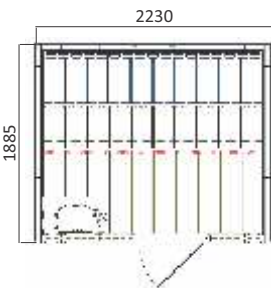
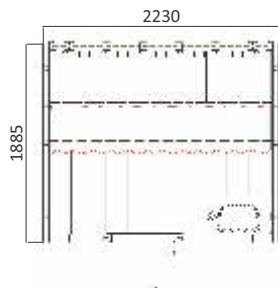
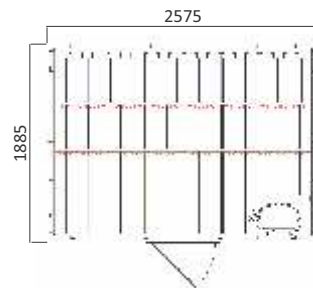
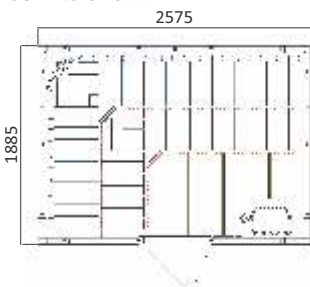
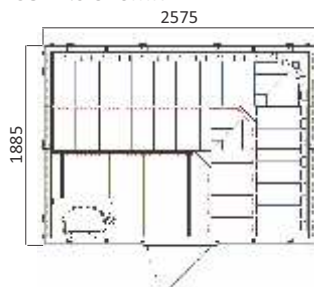
CODE: S-919LL



CODE	NO. OF PERSONS	OUTER DIMENSION mm	RECOMMENDED HEATER kw	PACKING	WEIGHT kg	VOLUME m ³
S-515RL	4	1540x1540x2020	4.5	1		
S-515LL	4	1540x1540x2020	4.5	1		
S-519RL	5	1540x1885x2020	6.0	1		
S-519LL	5	1540x1885x2020	6.0	1		
S-519MS	4	1540x1885x2020	6.0	1		
S-919MS	4	1885x1885x2020	4.5	1		
S-919RL	6	1885x1885x2020	6.0	1		
S-919LL	6	1885x1885x2020	6.0	1		

* Sauna heater not included.

* Sauna accessories not included.

CODE:S-919MD

CODE:S-922RL

CODE:S-922LL

CODE:S-922RS

CODE:S-922LS

CODE:S-926MS

CODE:S-926MIL

CODE:S-926MRL


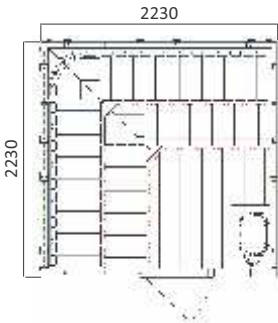
CODE	NO. OF PERSONS	OUTER DIMENSION	RECOMMENDED HEATER	PACKING	WEIGHT	VOLUME
		mm	kw		kg	m ³
S-919MD	6	1885x1885x2020	6.0	1		
S-922RL	7	1885x2230x2020	8.0	1		
S-922LL	7	1885x2230x2020	8.0	1		
S-922RS	5	1885x2230x2020	8.0	1		
S-922LS	5	1885x2230x2020	6.0	1		
S-926MS	6	1885x2575x2020	8.0	1		
S-926MIL	8	1885x2575x2020	8.0	1		
S-926MRL	8	1885x2575x2020	8.0	1		

* Sauna heater not included.

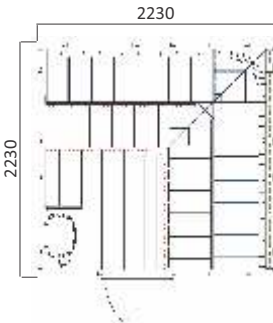
* Sauna accessories not included.

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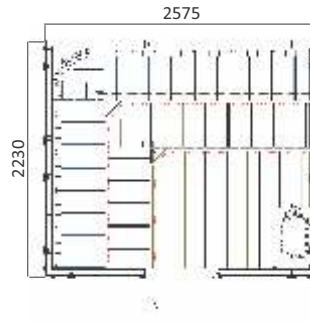
CODE:S-222RL



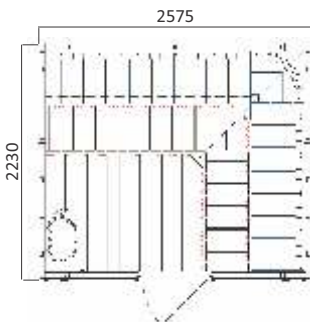
CODE:S-222LL



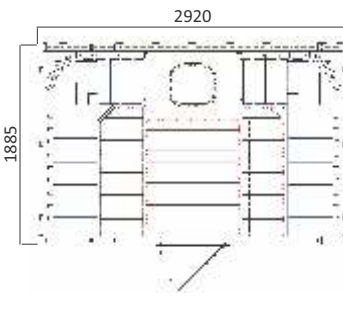
CODE:S-226MIL



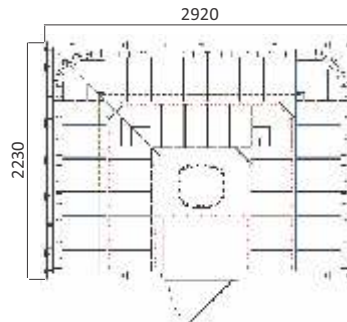
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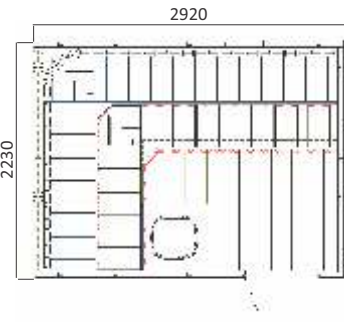
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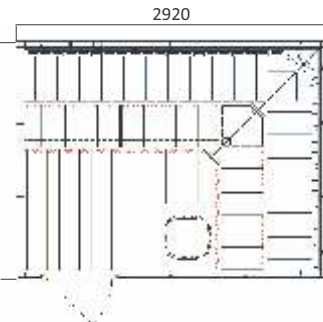
CODE:S-229MD



CODE:S-229RL



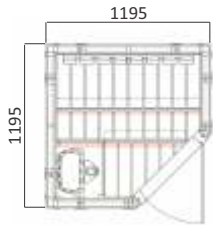
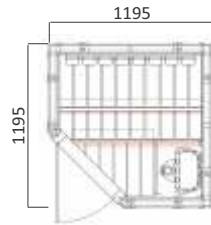
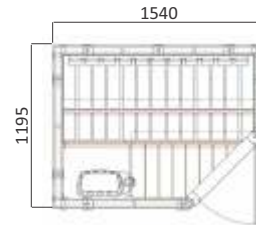
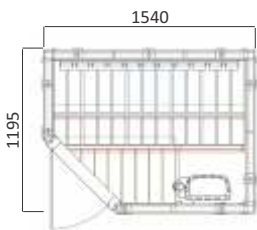
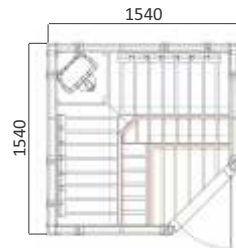
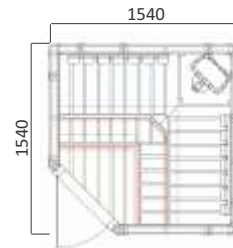
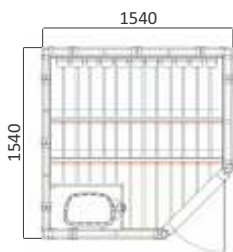
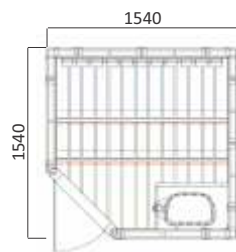
CODE:S-229LL



CODE	NO. OF PERSONS	OUTER DIMENSION mm	RECOMMENDED HEATER kw	PACKING	WEIGHT kg	VOLUME m ³
S-222RL	8	2230x2230x2020	8.0	1		
S-222LL	8	2230x2230x2020	8.0	1		
S-226MIL	9	2230x2575x2020	9.0	1		
S-226MRL	9	2230x2575x2020	9.0	1		
S-929MD	8	1885x2920x2170	9.0	1		
S-229MD	12	2230x2920x2170	9.0	1		
S-229RL	11	2230x2920x2170	9.0	1		
S-229LL	11	2230x2920x2170	9.0	1		

* Sauna heater not included.

* Sauna accessories not included.

CODE:S-212RSC

CODE:S-212LSC

CODE:S-215RSC

CODE:S-215LSC

CODE:S-515RAC

CODE:S-515LAC

CODE:S-515RSC

CODE:S-515LSC


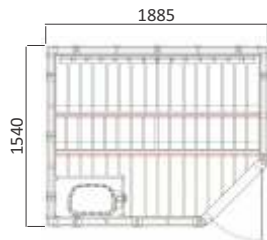
CODE	NO. OF PERSONS	OUTER DIMENSION mm	RECOMMENDED HEATER kw	PACKING	WEIGHT kg	VOLUME m ³
S-212RSC	2	1195x1195x2020	3.0	1		
S-212LSC	2	1195x1195x2020	3.0	1		
S-215RSC	3	1195x1540x2020	3.6	1		
S-215LSC	3	1195x1540x2020	3.6	1		
S-515RAC	4	1540x1540x2020	3.6	1		
S-515LAC	4	1540x1540x2020	3.6	1		
S-515RSC	3	1540x1540x2020	4.5	1		
S-515LSC	3	1540x1540x2020	4.5	1		

* Sauna heater not included.

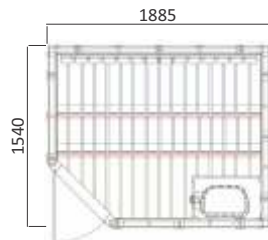
* Sauna accessories not included.

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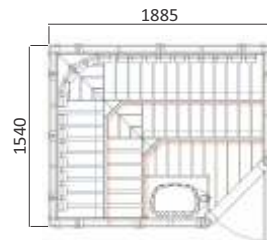
CODE:S-519RSC



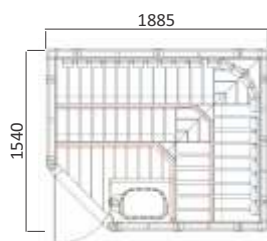
CODE:S-519LSC



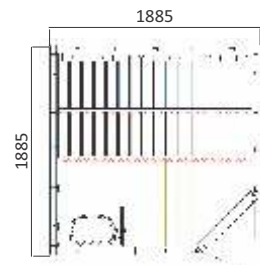
CODE:S-519RLC



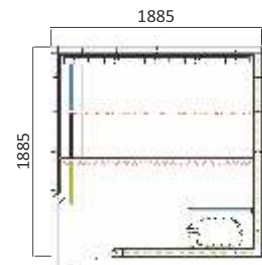
CODE:S-519LLC



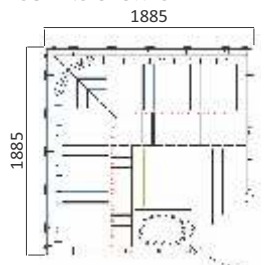
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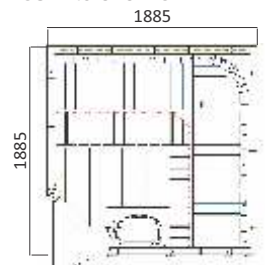
CODE:S-919LSC



CODE:S-919RLC



CODE:S-919LLC



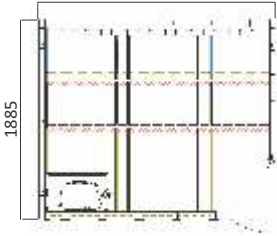
CODE	NO. OF PERSONS	OUTER DIMENSION mm	RECOMMENDED HEATER kw	PACKING	WEIGHT kg	VOLUME m ³
S-519RSC	4	1540x1885x2020	6.0	1		
S-519LSC	4	1540x1885x2020	6.0	1		
S-519RLC	5	1540x1885x2020	6.0	1		
S-519LLC	5	1540x1885x2020	4.5	1		
S-919RSC	4	1885x1885x2020	6.0	1		
S-919LSC	4	1885x1885x2020	6.0	1		
S-919RLC	6	1885x1885x2020	6.0	1		
S-919LLC	6	1885x1885x2020	6.0	1		

* Sauna heater not included.

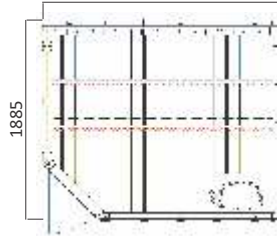
* Sauna accessories not included.

CODE:S-922RSC

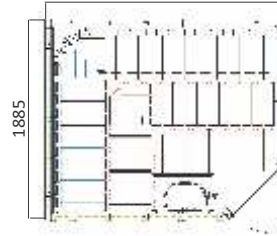
2230


CODE:S-922LSC

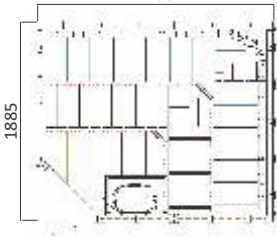
2230


CODE:S-922RLC

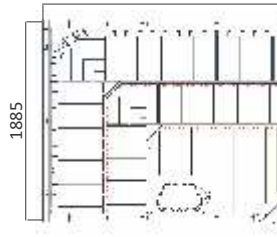
2230


S-922LLC

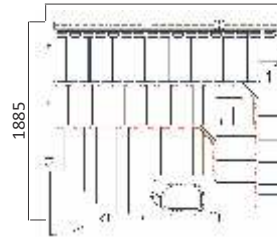
2230


CODE:S-926RLC

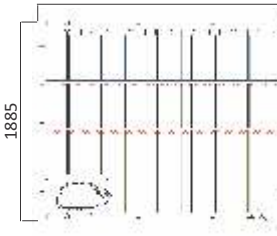
2575


CODE:S-926LLC

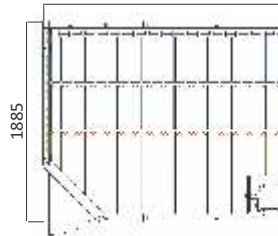
2575


CODE:S-926RSC

2575


CODE:S-926LSC

2575



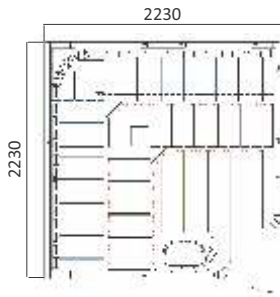
CODE	NO. OF PERSONS	OUTER DIMENSION	RECOMMENDED HEATER	PACKING	WEIGHT	VOLUME
		mm	kw		kg	m ³
S-922RSC	5	1885x2230x2020	8.0	1		
S-922LSC	5	1885x2230x2020	8.0	1		
S-922RLC	7	1885x2230x2020	8.0	1		
S-922LLC	7	1885x2230x2020	8.0	1		
S-926RLC	8	1885x2575x2020	8.0	1		
S-926LLC	8	1885x2575x2020	8.0	1		
S-926RSC	6	1885x2575x2020	8.0	1		
S-926LSC	6	1885x2575x2020	8.0	1		

* Sauna heater not included.

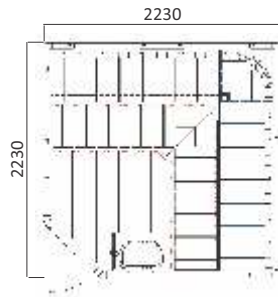
* Sauna accessories not included.

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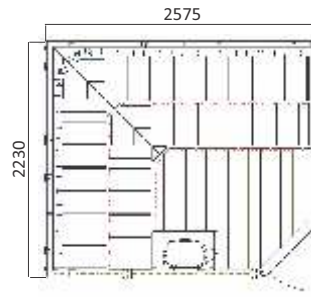
CODE:S-222RLC



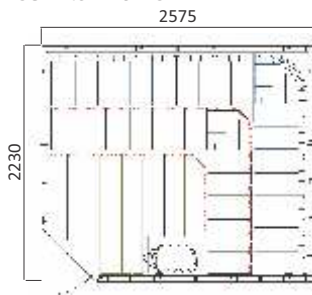
CODE:S-222LLC



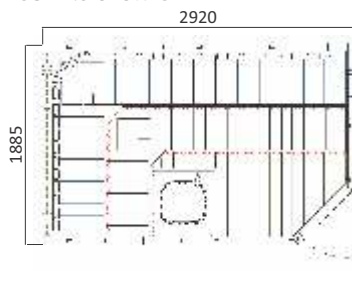
CODE:S-226RLC



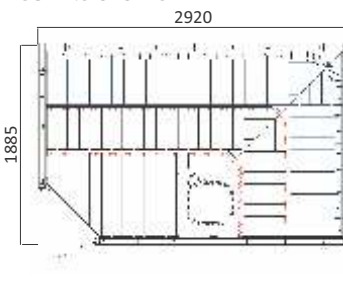
CODE:S-226LLC



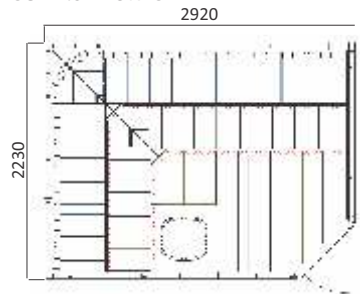
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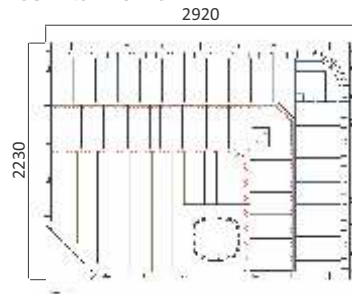
CODE:S-929LLC



CODE:S-229RLC



CODE:S-229LLC



CODE	NO. OF PERSONS	OUTER DIMENSION	RECOMMENDED HEATER	PACKING	WEIGHT	VOLUME
		mm	kw		kg	m ³
S-222RLC	8	2230x2230x2020	8.0	1		
S-222LLC	8	2230x2230x2020	8.0	1		
S-226RLC	9	2230x2575x2020	9.0	1		
S-226LLC	9	2230x2575x2020	9.0	1		
S-929RLC	10	1885x2920x2170	9.0	1		
S-929LLC	10	1885x2920x2170	9.0	1		
S-229RLC	11	2230x2920x2170	9.0	1		
S-229LLC	11	2230x2920x2170	9.0	1		

* Sauna heater not included.

* Sauna accessories not included.

2- SAUNA HEATERS

"NORDIA" SAUNA HEATER

- Nordia Sauna Heater with intelligent digital controller.
- Stainelss steel jacket.
- Two sets of independent contacts for the thermostatic control and the thermal cut out.
- Temperature setting 50-110°C or 122-230°F.
- Intelligent Sequential heating system, Double over heat protection system for both sauna room and sauna heater.
- Setting time from 0-12 hours.
- Working time: 30 minutes to 12 hours.
- LED diagnostic system.
- Available in 3kW, 4kW,4.5kW, 6kW, 8kW and 9kW.
- Frequency 50/60Hz.



CODE	POWER kW	SAUNA ROOM VOLUME m ³		CURRENT A		DIMENSIONS mm	PACKING	WEIGHT kg	VOLUME m ³
		MIN	MAX	230V 1N~	400V 3N~				
ND3	3.0	2	4	13.04		425 x 320 x 615	1	11	0.09
ND4	4.0	3	5	17.39		425 x 320 x 615	1	12	0.09
ND4.5	4.5	4	6	19.57	6.49	425 x 320 x 615	1	13	0.09
ND6	6.0	5	8	26.09	8.66	425 x 320 x 615	1	14	0.09
ND8	8.0	7	11	34.78	11.54	425 x 320 x 615	1	15	0.09
ND9	9.0	8	12	39.13	12.99	425 x 320 x 615	1	16	0.09

Sauna & Steam Rooms



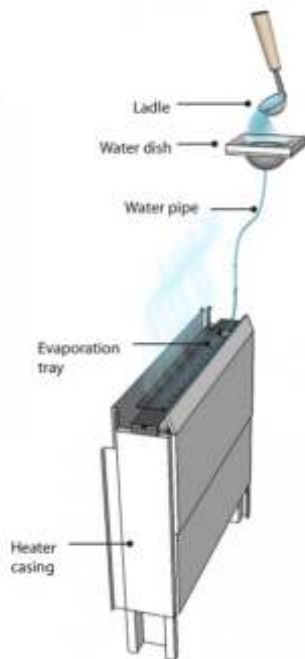
"ZELMA" SAUNA HEATER

- Zelma heavy duty Sauna Heater with stainless steel jacket, intelligent controller and separate control box.
- Two sets of independent contacts for the thermostatic control and the thermal cut out.
- Temperature setting 50-110°C or 122-230°F.
- Intelligent Sequential heating system, double over heat protection system for both sauna room and sauna heater.
- LED diagnostic system, comply with the new CE standard.
- Available in 9KW, 10.5KW,12kW, 14.1kW, 16.2kW, 18kW and 20.1kW.
- Frequency 50/60Hz.

CODE	POWER kW	SAUNA ROOM VOLUME m ³		CURRENT A		DIMENSIONS mm	PACKING	WEIGHT kg	VOLUME m ³
		MIN	MAX	230V 1N~	400V 3N~				
ZL10.5	10.5	9	15	45.65	15.15	725 x 565 x 675	1	17	0.22
ZL12	12	10	18	52.18	17.32	725 x 565 x 675	1	18	0.22
ZL14.1	14.1	13	23	61.31	20.35	725 x 565 x 675	1	19	0.22
ZL16.2	16.2	17	29	70.44	23.38	725 x 565 x 675	1	20	0.22
ZL18	18	18	32	78.26	25.97	725 x 565 x 675	1	2	0.22
ZL20.1	20.1	20	34	87.39	29.00	725 x 565 x 675	1	22	0.22

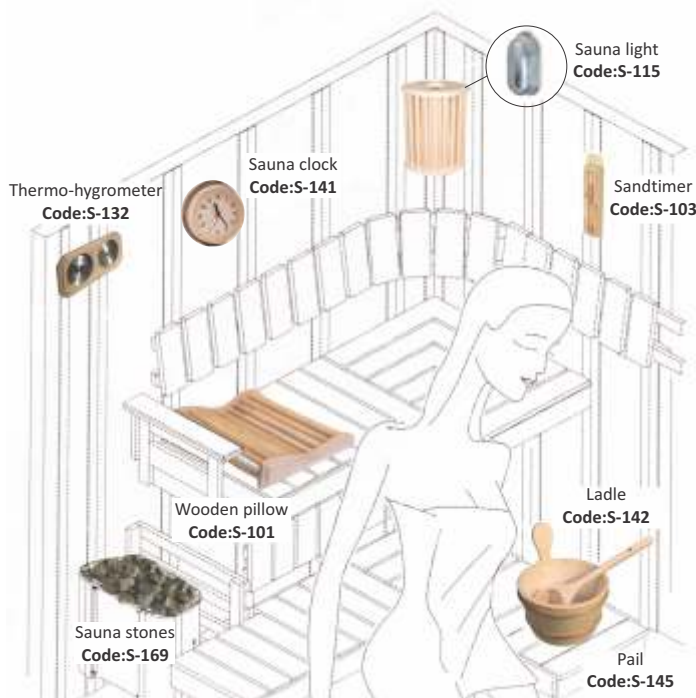
UNDER BENCH SAUNA HEATER

- Special invisibility design, higher efficiency
- Incoloy 840 heat element with independent sauna rock holder and special rainer.
- Long quality guarantee-two year .
- Interlegient controller with separate control box, 2 sets of independent contacts for the thermostatic control and the thermal cut out.
- Temp setting 50-110°C or 122-230°F .
- Intelligent Sequential heating system, double over heat protection system for both sauna room and sauna heater.
- LED diagnostic system, interlock function comply with the new CE standard



CODE	POWER kw	CURRENT A		SAUNA ROOM VOLUME m ³		DIMENSION mm	PACKING	WEIGHT kg	VOLUME m ³
		230V 1N~	400V 3N~	MIN	MAX				
UBSH6	6	26.09	8.66	6	8	1210 x 260 x 890	1		0.28
UBSH7.5	7.5	32.61	10.82	7	12	1210 x 260 x 890	1		0.28
UBSH9	9	39.13	12.99	9	14	1210 x 260 x 890	1		0.28
UBSH10.5	10.5	45.65	15.15	12	26	1210 x 260 x 890	1		0.28
UBSH12	12	52.18	17.32	14	18	1210 x 260 x 890	1		0.28
UBSH13.5	13.5	58.70	19.48	16	20	1210 x 260 x 890	1		0.28

Sauna & Steam Rooms



3- SAUNA ROOM ACCESSORIES KIT

The kit contains:

- 1- Light Cover
- 2- Light
- 3- Wooden pillow
- 4- Pail & Ladle
- 5- Sandtimer
- 6- Thermo-Hygrometer
- 7- Sauna Clock
- 8- An appropriate electric sauna heater.

Note: it is recommended to have 2 sauna lights in your sauna for a better ambiance.

4- SAUNA ACCESSORIES



CODE	DIMENSIONS mm	PACKING	WEIGHT kg	VOLUME m ³
S-101	W 370 x H 295	1	0.5	0.01
S-103	W 65 x H 340	1	0.5	0.01
S-115	W 135 x H 70	1	0.5	0.01
S-132	W 251 x H 136	1	0.5	0.01
S-141	∅ 232 x T 92	1	0.5	0.01
S-142	W 110 H 410	1	0.5	0.01
S-145	4 Liters	1	0.5	0.01
S-160	W 298 x H 320	1	0.5	0.01
S-169	-	1	20	0.05

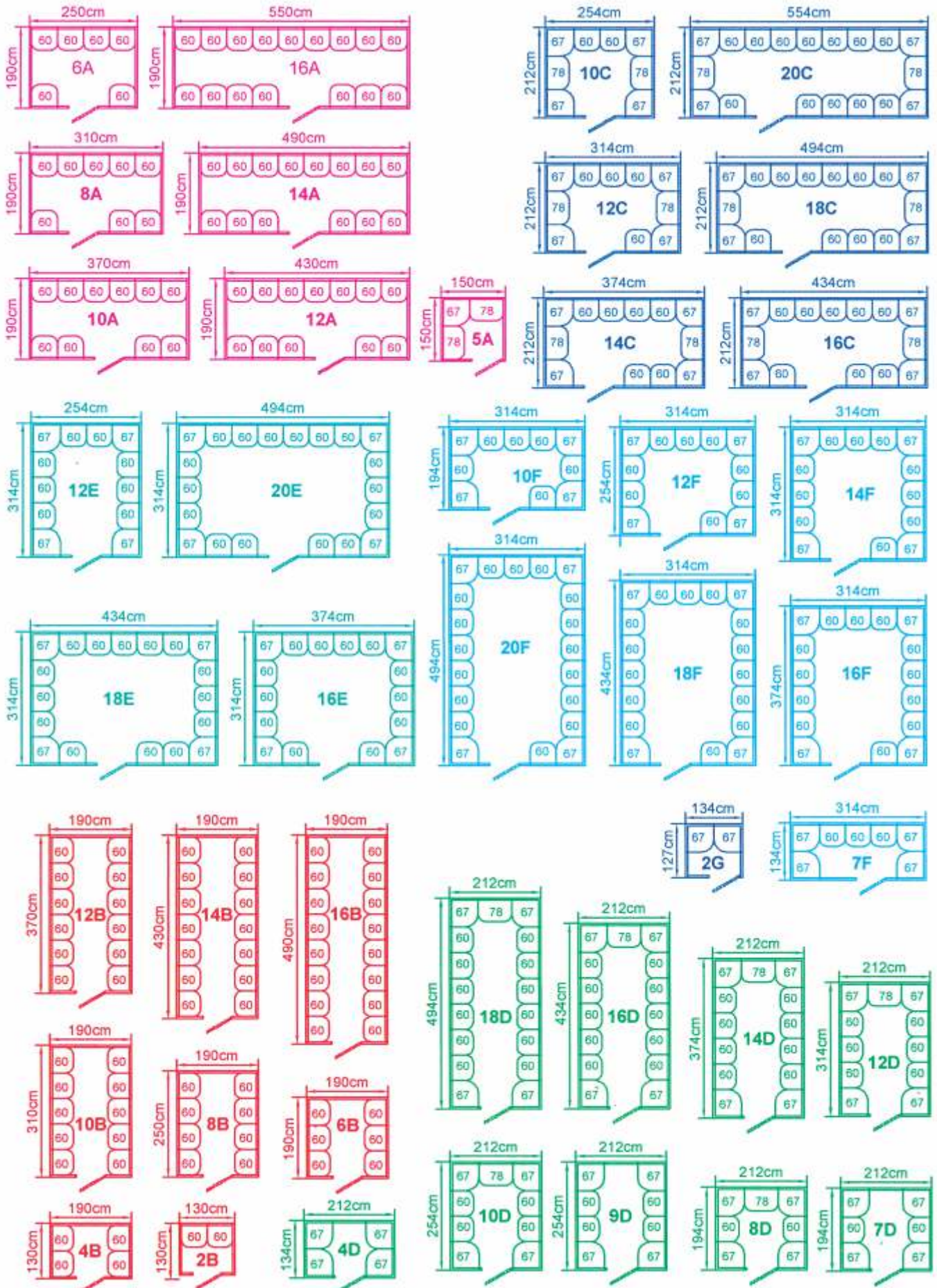
5- STEAM ROOMS

- Constructed from extra strong fiberglass reinforced MPC to ensure an extended and trouble free service.
- Sizes can be custom made according to required dimensions, please refer to your AQUA dealer for further details.



Sauna & Steam Rooms

STEAM ROOM LAYOUTS



CODE	NUMBER OF SEATING POSITIONS	OUTER DIMENSION cm	RECOMMENDE STEAM GENERATOR kw	PACKING	WEIGHT kg	VOLUME m ³
S-5A	3	150x150x225	5	1		
S-6A	6	190x250x225	9	1		
S-8A	8	190x310x225	10	1		
S-10A	10	190x370x225	13.5	1		
S-12A	12	190x430x225	15	1		
S-14A	14	190x490x225	18	1		
S-16A	16	190x550x225	2x10.5	1		
S-2B	2	130x130x225	3	1		
S-4B	4	130x190x225	6	1		
S-6B	6	190x190x225	8	1		
S-8B	8	250x190x225	9	1		
S-10B	10	310x190x225	11	1		
S-12B	12	370x190x225	13.5	1		
S-14B	14	430x190x225	15	1		
S-16B	16	490x190x225	18	1		
S-10C	8	212x254x225	10.5	1		
S-12C	10	212x314x225	12	1		
S-14C	12	212x374x225	15	1		
S-16C	14	212x434x225	18	1		
S-18C	16	212x494x225	2x10.5	1		
S-20C	18	212x554x225	2x12	1		
S-4D	4	134x212x225	6	1		
S-7D	6	194x212x225	8	1		
S-8D	7	194x212x225	8	1		
S-9D	8	254x212x225	10.5	1		
S-10D	9	254x212x225	12	1		
S-12D	11	314x212x225	12	1		
S-14D	13	374x212x225	15	1		
S-16D	15	434x212x225	18	1		
S-18D	17	494x212x225	2x10.5	1		
S-12E	12	314x254x225	15	1		
S-16E	16	314x374x225	2x12	1		
S-18E	18	314x434x225	2x13.5	1		
S-20E	20	314x494x225	2x15	1		
S-7F	7	134x314x225	2x9	1		
S-10F	10	194x314x225	12	1		
S-12F	12	254x314x225	15	1		
S-14F	14	314x314x225	18	1		
S-16F	16	374x314x225	2x12	1		
S-18F	18	434x314x225	2x13.5	1		
S-20F	20	494x314x225	2x15	1		
S-2G	2	127x134x225	3	1		

* Steam generator not included.

* Steam accessories not included.

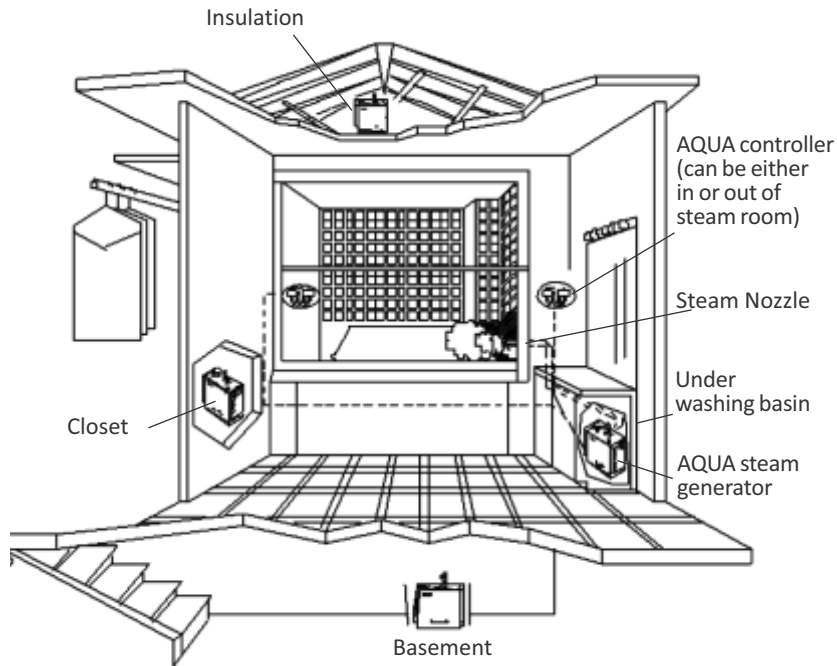
Sauna & Steam Rooms



6- STEAM GENERATOR

- A new generation steam generator with a host of advanced features.
- An extra heavy duty and robust steam generator manufactured using top quality teflon coated incalloy elements that resist scaling combined with additional electronics for a long trouble free working life.
- All generators feature an advanced electronic control with on board diagnostics having a series of LEDs to show each operation of the boiler. The generator is fitted with several heating elements that operate sequentially, from cold both elements operate for rapid heating, when the steam room temperature is almost reached a number of the elements drops out, and the required temperature is achieved and maintained by the other elements alternating on and off to gently maintain the temperature without large fluctuations improving user comfort.
- All generators feature an auto drain down with a self flushing cycle to dump the boiler contents in a controlled manner - at the end of each steaming session the generator will stop for a few minutes to allow the water to cool a little then the drain valve will open and after a short time the cold water inlet valve will open to give a period of continuous flushing and draining. Flushing and draining the boiler reduces the buildup of damaging lime scale, cooling the elements before the final drainage helps prolong their useful life.
- Electronic controls with a digital display to enable temperatures of 30 to 60 degrees centigrade and time duration 15 to 240 minutes or continual operation with additional keys for a steam room light, keyboard lock, manual drain down etc.
- Steam inlet nozzle with facility for adding essential oils.
- Safety features include boil dry protection, thermal overload safety cut out and pressure relief valve.
- Complete with installation instructions, 12 months guarantee.
- Please note that for the commercial use of steam generators we strongly recommend the use of softened water, to reduce the buildup of lime scale and reduce maintenance, for additional fragrance injection please order an additional essence dosing kit.
- All steam generators comes with the steam inlet, on-demand steam button, intelligent digital controller, pressure relief valve and auto descating system.
- Frequency 50/60 Hz

CODE	POWER kW	VOLTAGE V	PHASE N~	CURRENT A	RECOMMENDED STEAM ROOM m ³	DIMENSIONS (L X W X H) mm	PACKAGE	WEIGHT kg	VOLUME m ³
SG-30	3.0	230	1	13	1.5 - 3	530 X 180 X 330	1	18.00	0.03
SG-40	4.0	230	1	17	1.8 - 4	530 X 180 X 330	1	19.25	0.03
SG-45	4.5	230/400	1/3	19.5/6.5	1.8 - 5	530 X 180 X 330	1	19.50	0.03
SG-60	6.0	230/400	1/3	26.4/8.7	4 - 6	530 X 180 X 330	1	19.75	0.03
SG-80	8.0	230/400	1/3	34.8/13	5 - 9	530 X 210 X 370	1	20.00	0.03
SG-90	9.0	230/400	1/3	39/13	6 - 10	530 X 210 X 370	1	20.25	0.03
SG-105	10.5	230/400	1/3	43.5/15	7 - 11	530 X 210 X 370	1	20.50	0.03
SG-120	12.0	230/400	1/3	52/17	8 - 12	530 X 210 X 370	1	20.75	0.03
SG-135	13.5	230/400	1/3	59/19.5	11-16	530 X 210 X 370	1	21.00	0.03
SG-150	15.0	230/400	1/3	65/21.7	11-16	530 X 210 X 370	1	21.25	0.03
SG-180	18.0	230/400	1/3	78/26	13-19	530 X 210 X 370	1	21.25	0.03



7- STEAM ACCESSORIES



S-170



S-171



S-172



S-174



S-175



S-173

CODE	DESCRIPTION	PACKING	WEIGHT	VOLUME
			kg	m ³
S-170	Steam Light	1	0.5	0.01
S-171	Hygrothermograph	1	0.5	0.01
S-172	Floor Mat 300x300mm	50	13	0.08
S-173	Tempered glass door tougher magnet with aluminium hinges and handle. size 186x 785 cm - thickness 6mm	1		
S-174	Steam nozzle guard to prevent from sliding and hot steam bowling to acrylic directly	1		
S-175	3 Way Fragrance Pump	1		